



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBBP1425-105
Job Sheet 181729



5685

Part No: RBBP1425-105

Job Qty: 3 ea

DAG
21
9-08

Part Name: Engine Input Drive Shaft Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		10/1/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	6 pcs		10/1/18	0.00	0.60	Small Fab-9		MCC
110	QC	6 pcs		10/1/18	0.00	0.00	QC5		EB
130	Packaging	6 pcs		10/1/18	0.00	0.00	Packaging3-2		B
140	QC21-SA	6 Ea		10/1/18	0.00	0.00	QC21		SEP 27 2018

Part Op 100 - Assemble as per DWG sheet 8. hand tighten nuts.
Descriptions: 130 - IDENTIFY AND STOCK

DAG
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9-08

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90480A235	Hex Nut	12 Ea (2 ea)	90-Start up Operation	5055772
92141A031	Washer	12 Ea (2 ea)	90-Start up Operation	5054242
RBBP1425-105-01	Base	6 Ea (1 ea)	90-Start up Operation	5106670
RBBP1425-109	Engine Cable Assembly	12 Ea (2 ea)	90-Start up Operation	4x 5090300 2x 111791

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90480A235	12	98	0
	92141A031	12	98	0
	RBBP1425-105-01	6	16	0
	RBBP1425-109	12	4	0

Part Specifications

Specifications could not be found.

Plex 9/11/18 10:47 AM dart.logan.david



Container No: S113981



Part: RBBP1425-105

Job No: 181729

Serial No/Batch: S113981

Revision: D

Inspector:

Exp Date:

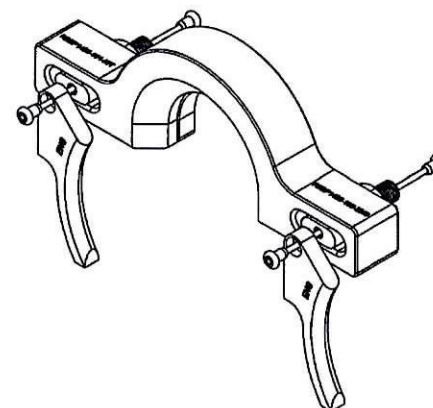
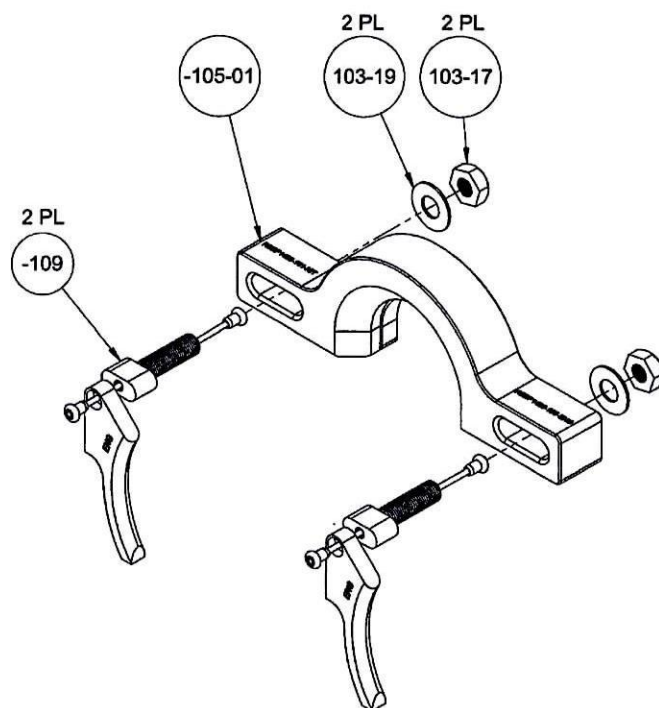
Instructions:

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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/27/18

ITEM #	QTY	PART #	TITLE
-105-01	1	RBBP1425-105-01	BASE
-109	2	RBBP1425-109	ENGINE CABLE ASSEMBLY
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, TEMPLATE CHANGED	17-647	18.1.23	VM	ML



RBBP1425-105 ENGINE INPUT DRIVESHAFT TOOL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A/N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) PART OF KIT RBBP1425-101
- 8) REF. BELL T/N SKSP1425-105

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE ENGINE INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-105		REV D	
TOOL NO. RBBP1425-105		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018		TOLERANCES: XXX ± .005 XX ± .01 X ± .1	
DRAWN BY: ML 03/20/2018		FRACTIONS: 1/8 ANGLES: 1/2°	
CHECKED BY: ML 03/20/2018		SURFACE: 32	
MFG REVIEW BY: DP 03/20/2018		ROUGHNESS: 125	
APPROVED BY: ML 03/26/2018		SCALE: NTS	
SHEET 8 OF 12			
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